**ABSTRACT**

The main purpose of this work is to prepare tolnaftate (TOL) loaded nanostructured lipid carriers (NLCs), Evaluate its characteristics and in-vitro release study. Tolnaftate loaded Nanostructured lipid carriers were prepared by the high shear homogenization method using different liquid lipids types (DERMAROL DCO® and DERMAROL CCT®) and concentrations, different concentration ratios of tween80® to span20® and different homogenization speeds. All the formulated nanoparticles were subjected to particle size (PS), zeta potential (ZP), poly dispersity index (PI), drug entrapment efficiency (EE), Differential Scanning Calorimetry (DSC), Transmission Electron microscopy (TEM), release kinetics and in-vitro release study was determined. The results revealed that NLC dispersions had spherical shapes with an average size between 154.96± 1.85 nm and 1078.4± 103.02 nm. High entrapment efficiency was obtained with negatively charged zeta potential with PDI value ranging from 0.291± 0.02 to 0.985± 0.02. The release profiles of all formulations were characterized by a sustained release behavior over 24 h and the release rates increased as the amount of surfactant decreased. The release rate of TOL is expressed following the theoretical model by Higuchi. From this study, it can be concluded that NLCs are a good carrier for tolnaftate delivery.

**Keywords:** Nanostructured Lipid Carriers; High Shear Homogenization Method; Topical Antifungal Drug

**INTRODUCTION**

Topical drug conveyance system is a satisfying method for local and systemic treatment. The conveyance of medication topically is the best treatment for the skin diseases (Mehnert,Mäder, 2001). Topical treatment of fungal infections has several advantages such as targeting the site of infection, decrease the systemic side effects, increase the efficacy of treatment and high patient compliance. There are different types of topically effective antifungal drugs used in the treatment of dermatological skin infections. The activity of the topical antifungal drug depends on the penetration of drugs through the target tissue. So, the effective drug concentration levels should be achieved in the skin. In the topical administration of antifungals, the drug substances should pass through the outermost layer of the skin, which called stratum corneum, to reach the lower layers of the skin. In this stage, the formulation may play an important role in the penetration of drugs into the skin (Lee,Mailbuch, 2006). Several problems may find with some topical formulations, e.g. low permeability through the stratum corneum so low systemic absorption(Akhtar,Verma,Pathak, 2015).

Delivery of antifungal agent into the skin can be improved with the carriers including colloidal systems, vesicular carriers, and nanoparticles (Güngör,Erda,Aksu, 2013).

Novel drug delivery systems based on lipid nanoparticles can increase the permeability of both hydrophilic and lipophilic drugs (Battaglia,Serpe,Foglietta, 2016).

NLCs made out of a strong lipid network with a sure substance component of the fungal membrane. The only way for tolnaftate activity is to be applied topically; it is inactive when taken orally or by other routes (raja Kumar,Muralidharan,Parasaraman).

Tolnaftate is found in the market in different topical dosage forms with 1% concentration in the form of cream, powder, spray and liquid aerosol. But each type has some disadvantages. Aerosols cause mild, temporary stinging, while creams and gels need longer time for curing and decreases the patient compliance because of their poor penetration. The Colloidal drug delivery system is used to enhance the permeability of the drug without affecting its efficacity(Meghana,Karri,Talluri, 2015).

Tolnaftate loaded NLCs provide an effective method to increase the release, stability and patient compliance of tolnaftate dosage form.

**MATERIAL AND METHODS**

**Materials**

- Tolnaftate® (Methyl [3-Methyl Phenyl] Carbamothioic Acid O-2-Naphthalenyl) was obtained from Sigma Chemical Company, St. Louis, USA.
- Naterol GMS® (Glycerol stearate) was obtained from CISME Italy s.n.c. via Heinrich’s commercial agency.
- Dermarol DCO® is an ester of decyl alcohol and oleic acid (Decyl Oleate) was obtained from CISME Italy s.n.c. via Heinrich’s commercial agency.
- Dermarol CCT® is a mixed tri-ester of glycerine and Caprylic and Capric acids (Caprylic/Capric triglyceride) was obtained from CISME Italy s.n.c. via Heinrich’s commercial agency.

**Methods**

- Tween® (Polysorbate80) was obtained from CISME Italy s.n.c. via Heinrich’s commercial agency.
- Span 20® (Sorbitan monolaurate) was obtained from Sigma Chemical Company.
CISME Italy s.n.c. via Heinrich’s commercial agency.
- Lecithin® was obtained from CISME Italy s.n.c. via Heinrich’s commercial agency.
- Dialysis tubing cellulose membrane (molecular weight cutoff 12,000-14,000 g/mole) was supplied by Sigma-Aldrich (St. Louis, USA).
- Methanol, Ethanol, and Phosphate buffer were of HPLC grade.

**Development of calibration curve for tolnaftate**

A. Determination of absorption maxima (λ max)

Tolnaftate was accurately weighted (100 mg) and dissolved in 100 ml of media (Ethanol) in 100 ml volumetric flask (concentrated solution), a stock solution was prepared by taking 10 ml of concentrated solution in 100 ml of ethanol. Two milliliters of the stock solution were withdrawn and diluted up to 10 ml with ethanol in 10 ml volumetric flask (standard working solution). The λ max of the drug was determined by scanning the dilutions between 200 to 400 nm using a UV-visible spectrophotometer (Shimadzu UV spectrophotometer, UV-1601, Japan) (Gunda, Ganesh, 2014).

B. Preparation of standard curve

From above standard working solution, 0.5, 1, 1.5, 2 and 2.5 ml were withdrawn and diluted up to 10 ml with ethanol in 10 ml volumetric flask to get a concentration of 1, 2, 3, 4 and 5 µg respectively. The absorbance of each solution was measured by UV-visible spectrophotometer (Shimadzu UV spectrophotometer, UV-1601, Japan) using ethanol as blank at the previously detected λ max.

**Preparation of tolnaftate loaded NLCs**

Tolnaftate loaded NLCs were prepared by high shear homogenization method (Suraweera, Pasansi, Saleena, 2015, Üner, 2006). Briefly, the lipid phase consisted of naterol GMS®, as solid lipid was melted at 80 °C toltaftate was dispersed in the melted lipid, then mixed with the liquid lipid dermarol DCO® or dermarol CCT® and added to the Oily surfactants (Span 20® and Lecithin®). An aqueous surfactant phase consists of Tween 80® was heated up to the same temperature of the molten lipid phase. The hot surfactant solution was poured onto the hot lipid phase and homogenization was carried out at 12 000 or 18 000 rpm for 4 cycles (2 min with 30 s off) using high shear Homogenizer (IKA T25 digital Ultra-Turrax Germany) And leave to cool to room temperature.

**Determination of drug entrapment efficiency**

The amount of toltaftate entrapped within NLC was determined by measuring the amount of non-entraped toltaftate in supernatant recovered after centrifugation (Devarajan, Sonavane, 2007) using (Hettich zentrifugen, Mikro 22 R, Germany). The non-entrapped toltaftate was measured by adding 1ml of toltaftate loaded NLCs to 9 ml methanol and then this mixture was centrifuged for 30 min at -4°C, then the collected supernatant was filtered with (0.2µm) millipore membrane filter, diluted with methanol and measured spectrophotometrically at λ =257 nm (Kumar, Chandrasekara, Ramakrishna, 2007).

The following equation was used to calculate the entrapment efficiency (E.E %):

\[
(E.E \%) = \frac{(W_{\text{total}} - W_{\text{free}})}{W_{\text{total}}} \times 100
\]

**Measurement of particle size and polydispersity index**

Laser diffraction particle size analyzer (Master seizer Hydro MU 2000S, Malvern MU instruments, United Kingdom) was used to measure the Particle size (PS) and polydispersity index (PDI), at 25 °C for 60 seconds. The aqueous NLC dispersion was diluted with distilled water before analysis. Each sample was measured in triplicate.

**Measurement of zeta potential (ζ)**

The Zeta Potential (ZP) of NLC dispersions was measured at 25 °C using (Malvern Zetasize Nano-ZS90, United Kingdom). Each sample was measured in triplicate, the mean value ± SD for the three replicates was calculated.

**Transmission Electron Microscopy (TEM)**

Transmission electron microscopy (JEOL, JEM-2100, Japan) was used to examine the morphologies of the NLC. Photophotungstic acid 2 % (W/V) was used to stain one drop of the diluted sample for 30 seconds and placed on copper grids with films for examination. Digital Micrograph and Soft Imaging Viewer software were used to perform the image capture and analysis, including particle sizing (Yasin, Sara, 2014).

**Differential Scanning Calorimetry (DSC)**

Thermal characteristics of Drug, Lipid, Physical mixture and NLC loaded tolnaftate were determined by differential scanning calorimetry using (DSC-50 SHIMADZU, Japan). Samples containing 3 mg were weighed accurately into standard aluminum pans using an empty pan as a reference. DSC scans were recorded at a heating and cooling rate of 10 °C/min. The samples were heated from 30-150 °C and cooled from 150-30 °C.

In vitro antifungal activity of TOLNAFAte nanostructured lipid carrier compared to the generic Tolnaftate against Candida albicans

**Candida albicans isolates:**

Ten C. albicans isolates were provided from the department of Microbiology and Immunology, College of Pharmacy, Suez Canal University. The isolates were saved on Sabouraud Dextrose Agar media.

**Fungal suspensions preparation:**

Sabouraud Dextrose Agar (SDA) plates were prepared and sterilized by autoclaving at 121 °C for 15 min. Fungal suspensions were prepared from fresh 24-h cultures. Five isolated colonies were suspended in sterile saline solution after thorough mixing with a vortex mixer, the turbidity of the suspension was adjusted to match that of a McFarland 0.5 turbidity standard at 530 nm (Barry, Brown, 1996, Wayne).

Preparation of working solution of tolnaftate nanostructured lipid carriers and tolnaftate solution

**For the Nano structure formula:**

The prepared formula was poorly water soluble and was dissolved in Dimethyl Sulfoxide (DMSO), the final DMSO concentration used was shown not to influence fungal growth. One milliliter of 1% (250 mg / 25 ml) nanoparticle formula was added to 5.25 ml of solvent (DMSO) so the concentration becomes 1600 ug/ml. Two-fold serial dilution with DMSO diluent was performed from the first tube so the concentrations in the following nine tubes became (800, 400, 200, 100, 50, 25, 12.5, 6.25, 3.125, 1.56, 0.78, and 0.39) µg/ml.

**For tolnaftate solution:**

From the 0.5% (250 mg / 50 ml) tolnaftate solution, 2ml were taken and were added to 4.25ml of solvent (96% ethanol) so the conc. becomes 1600 µg/ml. Two fold serial dilutions were performed with sterile water as previously explained.

**A. Agar cup-plate method**

One hundred microliters of McFarland 0.5 turbidity standardized fungal suspension was placed in a sterile plastic petri dish. Ten milliliters of sterile SDA were poured and mixed well with the fungal suspension, let harden. Each plate was divided in to four equal portions along the diameter; four wells of 5 mm diameters were prepared via sterile borer in each petri-plate (Wayne). For each Candida albicans isolate, three SDA plate were used for each formula as follow: One hundred microliters from each concentration (starting from conc. 100 µg/ml) were placed in each well (four concentrations in each plates) in addition to two negative control wells (inoculated with sterile water and DMSO) and positive control plate which was seeded with the test organism. The prepared plates were maintained at room temperature for 2 hours to allow the diffusion of the solutions in to the medium and then incubated at 28 °C for 48 h. The diameter of zones of inhibition surrounding each of the well was recorded using standard ruler. The experiment was repeated twice for each isolate.
B. Broth microdilution method

Sabouraud Dextrose Broth (SDB) tubes were prepared and sterilized by autoclaving at 121 °C for 15 min. In a 96-well microtitre plate, 100µl of the prepared formula Nano formula or tolnaftate solution (as previously diluted) were taken and placed in the 1st well of microtitre plate. 50µl of sterile saline were added in each of the remaining wells, 50µl from the first well were taken to be serially diluted by placing them in the second well and continued serial dilution to the last well of the raw, the excess 50µl from the 10th well were discarded (Wayne).

One ml of inoculum standardized with 0.5 McFarland was diluted with SDB (1:100) to obtain 1-2X106 CFU/ml. Therefore, 0.02ml of inoculum after comparing with 0.5McFarland is diluted with 1.98 ml of SDB. 50µl of inoculum were then added into each of the prepared wells (each well containing 5X104 CFU/ml in 100µl vol). In addition to positive control well with inoculum without antifungal agent and negative control well with diluted antifungal drug formula without inoculum. The microtiter plates were then incubated at 28 °C for (24 - 48) h. The experiment was repeated twice for each isolate. The minimum inhibitory concentration will be calculated by the sum of the concentrations of the last well show no growth and the first well show turbidity.

In vitro release studies

The in-vitro release studies were performed by using dialysis bag diffusion technique (Kushwaha,Vuddanda,Karunanidhi, 2013). Before using the dialysis bag (molecular weight cut off 12000–14000) it was soaked in deionized water for 12h (Thatipamula,Palem,Gannu, 2011). The cellulose bag was filled with the NLC dispersions equivalent to 2.5 mg of drug and tied at both ends and placed in a beaker containing 50 ml of phosphate buffer (pH 5.5), temperature and speed were maintained at 32 °C and 100 rpm, respectively(Khalil,Abd-Elbary,Kassem, 2014). Samples were withdrawn at predetermined time intervals, and the same volume was replaced with fresh buffer to maintain the sink condition. Samples were analyzed at 257 nm using UV spectrophotometer (Shimadzu UV-1601, Japan). The cumulative percent of drug released was plotted against time. The order of the drug released from the different formulations was determined through analysis of the data using linear regression equations (zero order, first order or Higuchi diffusion model).

Release kinetics

In-vitro release data were analyzed according to zero-order (Sarpada,Murthy,Solanki, 2002) (cumulative % release vs. time), first order (Haznedar,Dortunc, 2004) (log % drug remaining vs. time), and Higuchi's model (Higuchi, 1963) (cumulative % drug release vs. square root of time). The goodness of fit was evaluated using the determination coefficient (R2). Korsmeyer–Peppas kinetic model was also used to describe the release mechanism applying the equation mt/m∞ vs. tⁿ where mt/m∞ is the fraction of drug released, k is the kinetic constant, t is the release time, and n is the diffusional exponent for drug release and it equals the slope of log mt/m∞ vs. log time curve (Ritger,Peppas, 1987). The model with the highest correlation coefficient (r2) was considered to describe LE release from the prepared formulations.

RESULTS AND DISCUSSION

Standard curve for tolnaftate

The UV absorbance of tolnaftate standard solutions was in the range of 10-50µg/mL of drug in ethanol showed linearity at 257 nm. The linearity was plotted for absorbance (Abs) against concentration (µg/mL) with R2 value of 0.9947 and with the slope equation y =0.0116x+0.0034 as shown in figure: 1.

Preparation of tolnaftate loaded NLCs

Nine different tolnaftate loaded NLCs formulations produced by high shear homogenization method (Meleson,Graves,Mason, 2004) are presented in table I and II. We used naterol GMS® as solid lipids in a concentration of 10% (w/w), dermarol DCO® or dermarol CCT® as liquid lipids in a concentration of 90% (w/w) with 1% tolnaftate and stabilized by 1% (w/w) lecithin® as co-surfactant and different ratios of surfactant concentrations Tween80® and Span20® (2.5/1, 5/1, 10/1, 15/1) w/w%. The formulation (NLC 45R) showing low particle size and high drug release was chosen for DSC and microbiological assay.

Measurement of polydispersity index Zetasize and Zeta potential of loaded NLCs

The mean particle size, polydispersity index and zeta potential of TOL loaded NLCs are presented in table III. The sizes of all NLCs formulae are ranging from 154.96± 1.85 nm to 1060.1± 86.08 nm. The results reveal that the particle size increase with increasing the surfactant concentration ratio, at a high surfactant concentration some surfactant molecules may increase the local osmotic pressure, which causes moving of continuous phase between some droplets to them, and this cause depletion of the continuous phase between the drops and the aggregation happened and so the particle size increase (Wulf-Pérez,Torcello-Gómez,Gámez-Ruiz, 2009). The polydispersity index is a ratio that indicates the homogeneity of the distribution of the particle size in the system. A homogeneous and monodisperse population resulted where the PDI value lower than 0.3 (Centsis,Vermette, 2008). For TOL loaded NLCs, PDI values ranged from 0.291 ± 0.02 nm to 0.985 ± 0.02 nm indicating wide particle size distribution only NLCs 45R with surfactant ratio 2.5/1 w/w % formula indicating homogenous population as presented in table III. The uniformity of the vesicle size in the formulation decrease as the polydispersity index increase (Shakeel,Baboota,Ahuja, 2007). The zeta potential value affects the stability of colloidal dispersion (Thatipamula et al., 2011). For stable nanoparticles system the zeta potential value should be above +30 mv or below -30 mv (Müller,Jacobs,Kayer, 2001).

The results of TOL loaded NLCs showed a relatively good stability and dispersion quality.

In-vitro release study

The in-vitro drug release profiles of TOL loaded NLCs are shown in Fig. [2]. The release of TOL from the NLC particles was investigated for 24 hr. The maximum amount of TOL released was found in the formulation (NLC 45R) as shown in Fig. 2. The high liquid lipid conc. resulted in high drug release, which can be explained by the adherency of liquid lipid to the lipid matrix and a subsequent reduction in the diffusion path length of the lipid matrix (Thatipamula et al., 2011). Increasing the surfactant ratio cause particle aggregation and increased particle size, so a decrease in surface area and drug release was found (Wulf-Pérez et al., 2009).

The release profile increased by using dermarol CCT® as liquid lipid due to its effect on decreasing the particle size and the following increase in drug solubilization and release potential (Gaba,Fazil,Khan, 2015). As shown in Fig[2] increasing the homogenization speed led to an increase in drug release. During particle production by the hot homogenization technique, drug partitions from the liquid oil phase to the aqueous water phase, so the solubility of the drug increase in water and the amount of drug partitioning to the water phase will increase. The higher the temperature, the greater is the solubility of the drug in the water phase, so the amount of drug in the outer shell increased and released in a relatively rapid way (Schwarz,Mehnert,Lucks, 1994). The release data are analyzed according to zero, first order and Higuchi equations which are widely used in determining the release kinetics of lipid nanoparticles. The release rate of TOL is expressed following the theoretical model by Higuchi as the amount of TOL released from the NLC formulations studied showed a linear relationship with the square root of time (Higuchi, 1962).

Release kinetics

In-vitro release data were best explained by Higuchi model for all formulations suggesting diffusion-controlled release table IV. Accordingly, the exponent (n) values, particularly for gels and drops, were 0.5< n < 1, indicating non- Fackien diffusion mechanism (Ritger,Peppas, 1987).
Transmission electron microscopy TEM

The results of TEM imaging of TOL loaded NLC, which are shown in fig. [3] indicate that the particles had nanometer-size spherical shapes, and no drug crystal was noticed (Üner,Yener, 2007).

Differential scanning calorimetry (DSC)

DSC is used to determine the melting and recrystallization performance of crystalline material like NLCs (Liu,Dong,Yang, 2005). DSC studies were carried out to confirm compatibility. The physical state of the NLC lipid matrix should be in the form of solid. DSC studies showed that all formulations having melting point over 40°C which represents the solid state at room temperature (Nayak, Tiyaboocncha,Patankar, 2010). The thermal behavior of drug, Dermarol CCT, physical mixture compared with the thermal behavior of TOL loaded NLC formulate in the range of 20-200 °C are shown in fig. [4]. The DSC heating curves were recorded as a plot of enthalpy (m/w) vs. temperature (°C)(Dora,Singh,Kumar, 2010).

TOL thermogram demonstrates a sharp endothermic peak at 111.97 °C. A sharp endothermic peak at 61.89 °C was observed for Dermarol CCT. Two sharp endothermic peaks at 60.02 °C and 105.58 °C were shown for the physical mixture thermogram. The endotherm of the drug was absent in the thermograms of TOL loaded NLC. This absence indicates that the drug was completely solubilized inside the lipid matrix of the NLC or an amorphous dispersion of TOL in the lipid matrix is formed. For the less ordered crystal, the melting of the substance requires less energy than the perfect crystalline substance. Some studies show that if the substance has a high melting point value, this would suggest highly ordered lattice arrangement (Hou,Xie,Huang, 2003). It is thought that increase the surface area of the amorphous form lead to increase its energy which lead to increase the solubility, dissolution rates and bioavailability of the incorporated drug (Gonzalez-Mira,Egea,Garcia, 2010). In the final NLC formulation, a decrease in the melting point of the lipid, from 60.02 °C to 57.26°C due to incorporation of TOL inside the lipid matrix which lead to more defects in the lipid crystal lattice. This decrease in the melting point may be due to the presence of surfactant, the nano particle size and the high surface area (Kelvin effect) (Jenning,Mäder,Gohla, 2000). Kelvin suggested that the melting temperature of the small particles is smaller than that of the bulk materials.

In vitro antifungal activity of tolnaftate nanostructured lipid carrier compared to tolnaftate solution against Candida albicans:

Preparation of working solution of tolnaftate using ten clinical C. albicans isolates. Inhibition zone diameter of tolnaftate showed no significant difference in antifungal activity and MIC. TEM, DCS and in-vitro release kinetics were investigated.

• The antifungal activity of the two formulas of tolnaftate showed no significant difference in antifungal activity and MIC.
• In-vitro release results indicated that formula (NLC 45R) was the best formula as it showed the most delayed release pattern of drug.

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